

Work Order ID 119056

Wednesday, May 07, 2014 10:05:24 AM

119056

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Ship May 9

Item ID: D3876-11

Revision ID:

Item Name: Protector - Floor

Start Date: 5/07/14 Start Qty: 1.00 *1*

Required Date: 5/09/14 Req'd Qty: 1.00 *1*

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: AA Date: 145-07

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3876	A								

100

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg D3876

Dwg Rev: A

Prog Rev: A

2- Deburr if necessary

0.00

0.00

1 0 Jm 14-05-7

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

1 0 Jm 14-05-7

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

1 0

DAS

27

9-89

14/5/7

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Revision ID:

Item Name: Protector - Floor

Start Date: 5/07/14 Start Qty: 1.00 *1*

Required Date: 5/09/14 Req'd Qty: 1.00 *1*

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

SHIP

0.00

Packaging

14/05/14 (C) DAS 32 9:59

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-05-07

① 14-05-07

Picklist Print

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Work Order ID: 119056

119056

Parent Item: D3876-11

D3876-11

Parent Item Name: Protector - Floor

Start Date: 5/07/14

Required Date: 5/09/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04

Purchased

No

100

sf

3,689.275

11.18

14

MI FXS 125-F60029-04

**

Jm14-05-7.

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT019

3689.275

124866

106

m126425

269.675

m127934

753.6

m128746

2560

127934.



